

March 12, 2003

Certified Mail #: 9058 7746

E. L. Fillingier  
President  
Southern Electric Coil, Inc.  
5025 Columbia Avenue  
Hammond, Indiana 46320

Dear Mr. Fillingier

Re: Exempt Operation Status, 089-16634-00240

The application from Southern Electric Coil, Inc. received on January 3, 2003, has been reviewed. Based on the data submitted and the provisions in 326 IAC 2-1.1-3, it has been determined that the following Electric Coil Facility to be located at 5025 Columbia Avenue, Hammond, Indiana, is classified as exempt from air pollution permit requirements:

- (a) Young Brothers Bake Oven, identified as Armature/Stator Process, with a maximum capacity of 0.618 MMBtu/hr heat input, burning natural gas only, and venting emissions without controls through the process stack.
- (b) Despatch oven incinerator, with a maximum capacity of 1.0 MMBtu/hr heat input, maximum burn-off rate of 17 lbs/hr, using natural gas only, and venting emissions uncontrolled through the process stack.
- (c) Michigan Bake Oven, identified as Field Coil Production Process, with a maximum capacity of 0.618 MMBtu/hr heat input, burning natural gas only, and venting emissions without controls through the process stack.
- (d) IHEI Curing Oven, identified as Mica Lastic Process, with a maximum capacity of 1.6 MMBtu/hr heat input, maximum curing rate of 1 copper bar per hour and 1.25 form-wound stator coils per hour, using natural gas only, and venting emissions without controls through the process stack.

The following conditions shall be applicable:

- (1) Pursuant to 326 IAC 5-1-2 (Opacity Limitations) except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following:
  - (a) Opacity shall not exceed an average of twenty percent (20%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.

- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of 15 minutes (60 readings) in a 6-hour period as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor in a six (6) hour period.
- (2) Pursuant to 326 IAC 6-3-2, the particulate from the Tinning Pot shall be limited by the following:
- Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:
- $$E = 4.10 P^{0.67}$$
- where E = rate of emission in pounds per hour and  
P = process weight rate in tons per hour (0.0375 T/hr)
- The emission limit is calculated to be 0.45 pounds per hour, which is greater than the potentials before controls. Since this limit can be met without controls, the tinning pot will be limited by Hammond Air Quality Control Ordinance # 3522 (as amended) to the potentials after controls.
- (3) Pursuant to 326 IAC 4-2-2 All incinerators shall comply with the following requirements:
- (1) Consist of primary and secondary chambers or the equivalent.
  - (2) Be equipped with a primary burner unless burning only wood products.
  - (3) Comply with 326 IAC 5-1 and 326 IAC 2.
  - (4) Be maintained, operated, and burn waste in accordance with the manufacturer's specifications
  - (5) Not emit particulate matter in excess of the following:  
Three-tenths (0.3) pound of particulate matter per one thousand (1,000) pounds of dry exhaust gas under standard conditions corrected to fifty percent (50%) excess air for incinerators with solid waste capacity two hundred (200) pounds per hour and greater.
  - (6) If any of the requirements of subdivisions (1) through (5) are not met, then the owner or operator shall stop charging the incinerator until adjustments are made that address the underlying cause of the deviation.
- (4) Pursuant to Hammond Air Quality Control Ordinance 3522 (as amended), the source will be required to annually submit a statement of the actual emissions of all federally regulated pollutants from the source, for the purpose of source classification.

This exemption is the first air approval issued to this source, on a State level.

An application or notification shall be submitted in accordance with 326 IAC 2 and the Hammond Air Quality Control Ordinance #3522 (as amended), if the source proposes to construct new emission units, modify existing emission units, or otherwise modify the source.

Sincerely,

Ronald Novak, Director  
Hammond Department of Environmental Management

KM

cc: Permit Administrator – Mindy Hahn

**Indiana Department of Environmental Management  
Office of Air Quality  
and  
Hammond Department of Environmental Management  
Air Pollution Control Division**

**Technical Support Document (TSD) for an Exemption**

**Source Background and Description**

**Source Name:** Southern Electric Coil, Inc.  
**Source Location:** 5025 Columbia Avenue  
**County:** Lake County  
**SIC Code:** 3677 and 3629  
**Operation Permit No.:** 089-16634-00240  
**Permit Reviewer:** Kristina Massey

The Hammond Department of Environmental Management (HDEM) has reviewed an application from Southern Electric Coil relating to the operation of an Electric Coil Facility, which includes industrial ovens used to cure or burn off insulating material and a tinning pot to tin copper leads. The source has been operating as a Registered source under local Operation Permits. Upon this review process, it has been determined that the source is no longer a registered source, and has been re-designated as an exempt source. The reason for the decrease in potential to emit is a change in emission factors based on stack test results for the Despatch oven/incinerator, instead of the generic emission factor in FIREs.

**Permitted Emission Units and Pollution Control Equipment**

The source consists of the following permitted emission units and pollution control devices:

- (a) Young Brothers Bake Oven, identified as Armature/Stator Process, with a maximum capacity of 0.618 MMBtu/hr heat input, burning natural gas only, and venting emissions without controls through the process stack.
- (b) Despatch oven incinerator, with a maximum capacity of 1.0 MMBtu/hr heat input, maximum burn-off rate of 17 lbs/hr, using natural gas only, and venting emissions uncontrolled through the process stack.
- (c) Michigan Bake Oven, identified as Field Coil Production Process, with a maximum capacity of 0.618 MMBtu/hr heat input, burning natural gas only, and venting emissions without controls through the process stack.
- (d) IHEI Curing Oven, identified as Mica Lastic Process, with a maximum capacity of 1.6 MMBtu/hr heat input, maximum curing rate of 1 copper bar per hour and 1.25 form-wound stator coils per hour, using natural gas only, and venting emissions without controls through the process stack.

- (e) Tinning Pot, with a maximum capacity of 75 pounds, and design rate of 25 units/hour, particulate emissions are controlled by a Torit Dust collector, and vent through the process stack.

### Unpermitted Emission Units and Pollution Control Equipment

There are no unpermitted facilities operating at this source during this review process.

### Existing Approvals

The source has been operating under previous approvals including, but not limited to, the following:

- (a) OP 02010 issued on 2/1/02;
- (b) OP 02011 issued on 2/1/02;
- (c) OP 02012 issued on 2/1/02;
- (d) OP 02013 issued on 2/1/02; and
- (e) OP 02014 issued on 2/1/02.

All conditions from previous approvals were incorporated into this permit.

### Stack Summary

Stack ID (Operation)	Height (feet)	Diameter (feet)	Flow Rate (acfm)	Temperature (°F)
Despatch Oven Incinerator	20	1.2	1988	443
Michigan Bake Oven	23	0.5	500	250
Young Brothers Bake Oven	18	0.5	500	250
IHEI Curing Oven	22	1.5	600	180
Tinning Pot	28	2	2200	85

### Enforcement Issue

There are no enforcement actions pending.

### Recommendation

The staff recommends to the Commissioner that the operation be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

A complete application for the purposes of this review was received on January 2, 2003.

### Emission Calculations

See Appendix A of this document for detailed emissions calculations (seven (7) pages).

### Potential To Emit

Pursuant to 326 IAC 2-1.1-1(16), Potential to Emit is defined as “the maximum capacity of a stationary source or emissions unit to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant,

including air pollution control equipment and restrictions on hours of operation or type or amount of material combusted, stored, or processed shall be treated as part of its design if the limitation is enforceable by the U. S. EPA, the department, or the appropriate local air pollution control agency.”

Pollutant	Potential To Emit (tons/year)
PM	3.272
PM-10	3.001
SO <sub>2</sub>	0.488
VOC	2.917
CO	1.573
NO <sub>x</sub>	1.891

The potential to emit (as defined in 326 IAC 2-7-1(29)) of all criteria pollutants is less than 100 tons per year and VOC in Lake County is less than 25 tons per year. Therefore, the source is not subject to the provisions of 326 IAC 2-7. Furthermore, the potential to emit of all criteria pollutants is less than 5 tons per year, therefore, the source is not subject to the provisions of 326 IAC 2-5. Pursuant to Hammond Air Quality Control Ordinance # 3522 (as amended) the source will be issued a local operation permit along with the State’s exemption letter.

#### Actual Emissions

The following table shows the actual emissions from the source. This information reflects the 2001 HDEM emission data.

Pollutant	Actual Emissions (tons/year)
PM	0.0040
PM-10	0.0040
SO <sub>2</sub>	0.0092
VOC	0.0006
CO	0.0024
NO <sub>x</sub>	0.0032
HAP (specify)	0

#### County Attainment Status

The source is located in Lake County.

Pollutant	Status
PM-10	Moderate nonattainment
SO <sub>2</sub>	Primary nonattainment
NO <sub>2</sub>	Attainment/unclassifiable
Ozone	Severe nonattainment
CO	Attainment/unclassifiable
Lead	Attainment/unclassifiable

- (a) Volatile organic compounds (VOC) are precursors for the formation of ozone. Therefore, VOC emissions are considered when evaluating the rule applicability relating to the ozone standards. Lake County has been designated as nonattainment for ozone. Therefore, VOC emissions were reviewed pursuant to the requirements for Emission Offset, 326 IAC 2-3.

- (b) Lake County has been classified as nonattainment for PM-10. Therefore, these emissions were reviewed pursuant to the requirements for Emission Offset, 326 IAC 2-3.

### Source Status

Existing Source PSD, Part 70 or FESOP Definition (emissions after controls, based on 8,760 hours of operation per year at rated capacity and/ or as otherwise limited):

Pollutant	Emissions (ton/yr)
PM	3.1676
PM10	2.9324
SO <sub>2</sub>	0.4875
VOC	2.9173
CO	1.5727
NO <sub>x</sub>	1.8912

- (a) This existing source is **not** a major stationary source because no attainment regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not in one of the 28 listed source categories.
- (b) This existing source is **not** a major stationary source because no nonattainment regulated pollutant is emitted at a rate of 100 tons per year, and VOC less than 10 tons per year in Lake County and it is not in one of the 28 listed source categories.

### Part 70 Permit Determination

#### 326 IAC 2-7 (Part 70 Permit Program)

This existing source, including the emissions from this permit, is still not subject to the Part 70 Permit requirements because the potential to emit (PTE) of:

- (a) each criteria pollutant is less than 100 tons per year,
- (b) a single hazardous air pollutant (HAP) is less than 10 tons per year, and
- (c) any combination of HAPs is less than 25 tons/year.

This status is based on all the air approvals issued to the source. This status has been verified by the HDEM.

### Federal Rule Applicability

- (a) There are no New Source Performance Standards (NSPS)(326 IAC 12 and 40 CFR Part 60) applicable to this source.
- (b) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs)(326 IAC 14 and 40 CFR Part 63) applicable to this source.

### State Rule Applicability - Entire Source

#### 326 IAC 2-6 (Emission Reporting)

This source is located in Lake County and the potential to emit VOC and NO<sub>x</sub> is less than ten (10) tons per year. The source is not one of the twenty-eight (28) listed sources and its potential to emit PM10 is less than one-hundred (100) tons per year including fugitive emissions, therefore, 326 IAC 2-6 does not apply.

Pursuant to Hammond Air Quality Control Ordinance 3522 (as amended), the source will be required to annually submit a statement of the actual emissions of all federally regulated pollutants from the source, for the purpose of source classification.

#### 326 IAC 5-1 (Opacity Limitations)

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of twenty percent (20%) any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings) as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor in a six (6) hour period.

#### State Rule Applicability - Individual Facilities

##### 326 IAC 6-3-2 (Process Operations)

Pursuant to 326 IAC 6-3-2, the particulate from the Tinning Pot shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour and  
P = process weight rate in tons per hour (0.0375 T/hr)

The emission limit is calculated to be 0.45 pounds per hour, which is greater than the potentials before controls. Since this limit can be met without controls, the tinning pot will be limited by Hammond Air Quality Control Ordinance # 3522 (as amended) to the potentials after controls.

##### 326 IAC 4-2-2 (Incinerators)

Pursuant to 326 IAC 4-2-2 All incinerators shall comply with the following requirements:

- (1) Consist of primary and secondary chambers or the equivalent.
- (2) Be equipped with a primary burner unless burning only wood products.
- (3) Comply with 326 IAC 5-1 and 326 IAC 2.
- (4) Be maintained, operated, and burn waste in accordance with the manufacturer's specifications
- (5) Not emit particulate matter in excess of the following:  
Five-tenths (0.5) pound of particulate matter per one thousand (1,000) pounds of dry exhaust gas under standard conditions corrected to fifty percent (50%) excess air for incinerators with solid waste capacity less than two hundred (200) pounds per hour.
- (6) If any of the requirements of subdivisions (1) through (5) are not met, then the owner or operator shall stop charging the incinerator until adjustments are made that address the underlying cause of the deviation.

#### Conclusion

The operation of this Electric Coil Facility shall be subject to the conditions of the attached proposed Exemption Letter and Local Operation Permit.

Southern Electric Coil

**ALABAMA POWER LAW (CDS)/EIS CALCULATIONS**

Southern Electric Company  
Siemens Power Corporation Division  
5025 Columbia Avenue  
Hammond, IN 46320

PLANT ID NO: 00240  
INSP DATE: 7/16/01  
CALC DATE: 3/12/03

CALCULATIONS BY: Kristina Massey      **YEAR OF DATA:** REVIEW      NO. OF POINTS: 6

**\*\*NOTES\*\***  
EF: EMISSION FACTOR      MDR: MAXIMUM DESIGN RATE      Ts: STACK DISCHARGE TEMPERATURE  
CE: CONTROL EFFICIENCY      MDC: MAXIMUM DESIGN CAPACITY      UNITS FOR EMISSIONS ARE IN (TPY) EXCEPT WHERE GIVEN

\*\*\*\*\*  
**POINT ID:** Despatch Oven  
Incinerator      MDR (T/hr): 0.0085      STACK ID (DIAM:HEIGHT): (1.2': 20')  
CNTRL DEV: top mounted fume incinerator      YEARLY PROD (T/yr): 1.44      FLOWRATE (ACFM): 1988  
Ts(°F): 443

SCC NO. 3-04-002-08			PERMITTED OPERATING HRS: 8760 hr/yr							COMPANY ACTUAL			
			POTENTIAL EMISSIONS										
			BEFORE CONTROLS			AFTER CONTROLS							
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	BEFORE CONTROLS	AFTER CONTROLS			
PM	3.08	0	0.0262	0.6283	0.1147	0.0262	0.1147	0.0026	0.0022	0.0022			
PM10	3.08	0	0.0262	0.6283	0.1147	0.0262	0.1147	0.0026	0.0022	0.0022			
SOx	12.8	0	0.1088	2.6112	0.4765	0.1088	0.4765	N/A	0.0092	0.0092			
NOx	1.7	0	0.0145	0.3468	0.0633	0.0145	0.0633	N/A	0.0012	0.0012			
VOC	0.6	0	0.0051	0.1224	0.0223	0.0051	0.0223	N/A	0.0004	0.0004			
CO	1	0	0.0085	0.2040	0.0372	0.0085	0.0372	N/A	0.0007	0.0007			
LEAD	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A	0.0000	0.0000			

EF for PM & PM10 based on stack test information  
One burner operates the oven and incinerator, therefore no control efficiency was taken into account since the control device is an integral part of the process  
The fumes from the incinerator are burned to provide the heat for the oven.

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POINT ID: Despatch Oven  
Incinerator  
in-process fuel use

MDC (mmBtu/hr): 1  
MDR (mmcft/hr): 0.0010

HEAT CONTENT (Btu/cft): 1050  
QTY BURNED (mmcft/yr): 0.013

STACK ID (DIAM:HEIGHT): (1.2': 20')  
FLOWRATE (ACFM): 1988  
Ts(°F): 443

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-90-006-89			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(lbs/MMcft)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	7.6	0	0.0072	0.1737	0.0317	0.0072	0.0317	0.0007
PM10	7.6	0	0.0072	0.1737	0.0317	0.0072	0.0317	0.0007
SOx	0.6	0	0.0006	0.0137	0.0025	0.0006	0.0025	N/A
NOx	100	0	0.0952	2.2857	0.4171	0.0952	0.4171	N/A
VOC	5.5	0	0.0052	0.1257	0.0229	0.0052	0.0229	N/A
CO	84	0	0.0800	1.9200	0.3504	0.0800	0.3504	N/A
LEAD	0.0005	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

ACFM = 1988  
DSCFM = (530\*ACFM) /  
(460+Ts) = 1166.8  
1 lb = 12.38 cft air  
1166.8/12.38 = 94.25  
94.25 lbs/min = 5655 lb/hr  
0.5\*5655/1000 = 2.8275

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0006	0.0006
0.0000	0.0000
0.0005	0.0005
0.0000	0.0000

Despatch Oven Incinerator Point Totals

POTENTIAL EMISSIONS							ALLOWABLE		COMPANY ACTUAL	
									BEFORE CONTROLS	AFTER CONTROLS
POLLUTANT	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)		
PM	0.0334	0.8020	0.1464	0.0334	0.1464	0.0033	0.0334	0.1464	0.0023	0.0023
PM10	0.0334	0.8020	0.1464	0.0334	0.1464	0.0033	0.0334	0.1464	0.0023	0.0023
SOx	0.1094	2.6249	0.4790	0.1094	0.4790	#VALUE!	0.1094	0.4790	0.0092	0.0092
NOx	0.1097	2.6325	0.4804	0.1097	0.4804	#VALUE!	0.1097	0.4804	0.0019	0.0019
VOC	0.0103	0.2481	0.0453	0.0103	0.0453	#VALUE!	0.0103	0.0453	0.0005	0.0005
CO	0.0885	2.1240	0.3876	0.0885	0.3876	#VALUE!	0.0885	0.3876	0.0013	0.0013
LEAD	0.0000	0.0000	0.0000	0.0000	0.0000	#VALUE!	0.0000	0.0000	0.0000	0.0000

326 IAC 4-2-2 (8) (B)  
Hammond Air Quality Control  
Ordinance #3522 (as amended)

326 IAC 4-2-2(8)(B) is less stringent than HAQC # 3522

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POINT ID: Field Coil Production Process  
Michigan Bake Oven

MDR (T/hr): 0.025  
YEARLY PROD (T/yr): 0.33

STACK ID (DIAM:HEIGHT): (0.5': 23')  
FLOWRATE (ACFM): 500  
Ts(°F): 250

CNTRL DEV: none

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-04-002-14			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	5.1	0	0.1275	3.0600	0.5585	0.1275	0.5585	0.0399
PM10	5.1	0	0.1275	3.0600	0.5585	0.1275	0.5585	0.0399
SOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
NOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
VOC	0.2	0	0.0050	0.1200	0.0219	0.0050	0.0219	N/A
CO	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
LEAD	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0008	0.0008
0.0008	0.0008
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000

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POINT ID: Field Coil Production Process  
Michigan Bake Oven  
in-process fuel use

MDC (mmBtu/hr): 0.618  
MDR (mmcft/hr): 0.0006

HEAT CONTENT (Btu/cft): 1050  
QTY BURNED (mmcft/yr): 0.013

STACK ID (DIAM:HEIGHT): (0.5': 23')  
FLOWRATE (ACFM): 500  
Ts(°F): 250

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-90-006-89			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(lbs/MMCF)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	7.6	0	0.0045	0.1074	0.0196	0.0045	0.0196	0.0014
PM10	7.6	0	0.0045	0.1074	0.0196	0.0045	0.0196	0.0014
SOx	0.6	0	0.0004	0.0085	0.0015	0.0004	0.0015	N/A
NOx	100	0	0.0589	1.4126	0.2578	0.0589	0.2578	N/A
VOC	5.5	0	0.0032	0.0777	0.0142	0.0032	0.0142	N/A
CO	84	0	0.0494	1.1866	0.2165	0.0494	0.2165	N/A
LEAD	0.0005	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0006	0.0006
0.0000	0.0000
0.0005	0.0005
0.0000	0.0000

Field Coil Production Process Point Totals  
Michigan Bake Oven

Hammond Air Quality Control Ordinance #3522 (as amended)

POTENTIAL EMISSIONS									ALLOWABLE		COMPANY ACTUAL	
			BEFORE CONTROLS			AFTER CONTROLS					BEFORE CONTROLS	AFTER CONTROLS
POLLUTANT	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)	(lbs/hr)	(TPY)		
PM	0.1320	3.1674	0.5780	0.1320	0.5780	0.0413	0.1320	0.5780	0.1320	0.5780	0.0009	0.0009
PM10	0.1320	3.1674	0.5780	0.1320	0.5780	0.0413	0.1320	0.5780	0.1320	0.5780	0.0009	0.0009
SOx	0.0004	0.0085	0.0015	0.0004	0.0015	#VALUE!	0.0004	0.0015	0.0004	0.0015	0.0000	0.0000
NOx	0.0589	1.4126	0.2578	0.0589	0.2578	#VALUE!	0.0589	0.2578	0.0589	0.2578	0.0006	0.0006
VOC	0.0082	0.1977	0.0361	0.0082	0.0361	#VALUE!	0.0082	0.0361	0.0082	0.0361	0.0001	0.0001
CO	0.0494	1.1866	0.2165	0.0494	0.2165	#VALUE!	0.0494	0.2165	0.0494	0.2165	0.0005	0.0005
LEAD	0.0000	0.0000	0.0000	0.0000	0.0000	#VALUE!	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

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POINT ID: Armature/Stator Process  
Young Brothers Bake Oven

MDR (T/hr): 0.025  
YEARLY PROD (T/yr): 0.33

STACK ID (DIAM:HEIGHT): (0.5': 18')  
FLOWRATE (ACFM): 500  
Ts(°F): 250

CNTRL DEV: none

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-04-002-14			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	5.1	0	0.1275	3.0600	0.5585	0.1275	0.5585	0.0399
PM10	5.1	0	0.1275	3.0600	0.5585	0.1275	0.5585	0.0399
SOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
NOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
VOC	0.2	0	0.0050	0.1200	0.0219	0.0050	0.0219	N/A
CO	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
LEAD	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0008	0.0008
0.0008	0.0008
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000

\*\*\*\*\*

POINT ID: Armature/Stator Process  
Young Brothers Bake Oven  
in-process fuel use

MDC (mmBtu/hr): 0.618  
MDR (mmcft/hr): 0.0006  
HEAT CONTENT (Btu/cft): 1050  
QTY BURNED (mmcft/yr): 0.013

STACK ID (DIAM:HEIGHT): (0.5': 18')  
FLOWRATE (ACFM): 500  
Ts(°F): 250

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-90-006-89			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(lbs/MMCFt)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	7.6	0	0.0045	0.1074	0.0196	0.0045	0.0196	0.0014
PM10	7.6	0	0.0045	0.1074	0.0196	0.0045	0.0196	0.0014
SOx	0.6	0	0.0004	0.0085	0.0015	0.0004	0.0015	N/A
NOx	100	0	0.0589	1.4126	0.2578	0.0589	0.2578	N/A
VOC	5.5	0	0.0032	0.0777	0.0142	0.0032	0.0142	N/A
CO	84	0	0.0494	1.1866	0.2165	0.0494	0.2165	N/A
LEAD	0.0005	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0006	0.0006
0.0000	0.0000
0.0005	0.0005
0.0000	0.0000

Armature/Stator Process	Point Totals
Young Brothers Bake Oven	

Hammond Air Quality Control Ordinance #3522 (as amended)

			POTENTIAL EMISSIONS						ALLOWABLE		COMPANY ACTUAL	
			BEFORE CONTROLS			AFTER CONTROLS					BEFORE CONTROLS	AFTER CONTROLS
POLLUTANT	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)	(lbs/hr)	(TPY)		
PM	0.1320	3.1674	0.5780	0.1320	0.5780	0.0413	0.1320	0.5780	0.1320	0.5780	0.0009	0.0009
PM10	0.1320	3.1674	0.5780	0.1320	0.5780	0.0413	0.1320	0.5780	0.1320	0.5780	0.0009	0.0009
SOx	0.0004	0.0085	0.0015	0.0004	0.0015	#VALUE!	0.0004	0.0015	0.0004	0.0015	0.0000	0.0000
NOx	0.0589	1.4126	0.2578	0.0589	0.2578	#VALUE!	0.0589	0.2578	0.0589	0.2578	0.0006	0.0006
VOC	0.0082	0.1977	0.0361	0.0082	0.0361	#VALUE!	0.0082	0.0361	0.0082	0.0361	0.0001	0.0001
CO	0.0494	1.1866	0.2165	0.0494	0.2165	#VALUE!	0.0494	0.2165	0.0494	0.2165	0.0005	0.0005
LEAD	0.0000	0.0000	0.0000	0.0000	0.0000	#VALUE!	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000

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POINT ID: Mica Lastic Process  
IHEI Curing Oven

CNTRL DEV: none

MDR (T/hr): 0.06  
YEARLY PROD (T/yr): 0.00

STACK ID (DIAM:HEIGHT): (1.5': 22')  
FLOWRATE (ACFM): 600  
Ts(°F): 180

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-04-002-14			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	5.1	0	0.3060	7.3440	1.3403	0.3060	1.3403	0.0718
PM10	5.1	0	0.3060	7.3440	1.3403	0.3060	1.3403	0.0718
SOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
NOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
VOC	0.2	0	0.0120	0.2880	0.0526	0.0120	0.0526	N/A
CO	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
LEAD	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000

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POINT ID: Mica Lastic Process  
IHEI Curing Oven  
in-process fuel use

MDC (mmBtu/hr): 1.6  
MDR (mmcft/hr): 0.0015

HEAT CONTENT (Btu/cft): 1050  
QTY BURNED (mmcft/yr): 0.000

STACK ID (DIAM:HEIGHT): (1.5': 22')  
FLOWRATE (ACFM): 600  
Ts(°F): 180

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-90-006-89			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(lbs/MMCF)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	7.6	0	0.0116	0.2779	0.0507	0.0116	0.0507	0.0027
PM10	7.6	0	0.0116	0.2779	0.0507	0.0116	0.0507	0.0027
SOx	0.6	0	0.0009	0.0219	0.0040	0.0009	0.0040	N/A
NOx	100	0	0.1524	3.6571	0.6674	0.1524	0.6674	N/A
VOC	5.5	0	0.0084	0.2011	0.0367	0.0084	0.0367	N/A
CO	84	0	0.1280	3.0720	0.5606	0.1280	0.5606	N/A
LEAD	0.0005	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000

Mica Lastic Process	Point Totals
IHEI Curing Oven	

Hammond Air Quality Control Ordinance #3522 (as amended)

	POTENTIAL EMISSIONS						ALLOWABLE		COMPANY ACTUAL	
	BEFORE CONTROLS			AFTER CONTROLS					BEFORE	AFTER
POLLUTANT	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)	CONTROLS	CONTROLS
PM	0.3176	7.6219	1.3910	0.3176	1.3910	0.0746	0.3176	1.3910	0.0000	0.0000
PM10	0.3176	7.6219	1.3910	0.3176	1.3910	0.0746	0.3176	1.3910	0.0000	0.0000
SOx	0.0009	0.0219	0.0040	0.0009	0.0040	#VALUE!	0.0009	0.0040	0.0000	0.0000
NOx	0.1524	3.6571	0.6674	0.1524	0.6674	#VALUE!	0.1524	0.6674	0.0000	0.0000
VOC	0.0204	0.4891	0.0893	0.0204	0.0893	#VALUE!	0.0204	0.0893	0.0000	0.0000
CO	0.1280	3.0720	0.5606	0.1280	0.5606	#VALUE!	0.1280	0.5606	0.0000	0.0000
LEAD	0.0000	0.0000	0.0000	0.0000	0.0000	#VALUE!	0.0000	0.0000	0.0000	0.0000

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POINT ID: Tinning Pot

MDR (T/hr): 0.0375  
YEARLY PROD (T/yr): 0.12STACK ID (DIAM:HEIGHT): (2': 28')  
FLOWRATE (ACFM): 2200  
Ts(°F): 85

CNTRL DEV: Torit Dust Collector

PERMITTED OPERATING HRS: 8760 hr/yr

(AP-42, Table 7.17-1)			SCC NO. 3-04-040-01					
			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	0.6	0.9	0.0225	0.5400	0.0986	0.0023	0.0099	0.0001
PM10	0.36	0.9	0.0135	0.3240	0.0591	0.0014	0.0059	0.0001
SOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
NOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
VOC	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
CO	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A
LEAD	0.5	0.9	0.0188	0.4500	0.0821	0.0019	0.0082	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000

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POINT ID: Tinning Pot

in-process fuel use

MDC (mmBtu/hr): 0.52  
MDR (mmcft/hr): 0.00052HEAT CONTENT (Btu/cft): 1000  
QTY BURNED (mmcft/yr): 0.003STACK ID (DIAM:HEIGHT): (1.5': 22')  
FLOWRATE (ACFM): 600  
Ts(°F): 180

PERMITTED OPERATING HRS: 8760 hr/yr

SCC NO. 3-90-006-89			POTENTIAL EMISSIONS					
			BEFORE CONTROLS			AFTER CONTROLS		
POLLUTANT	EF(lbs/MMCF)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)
PM	7.6	0.9	0.0040	0.0948	0.0173	0.0004	0.0017	0.0001
PM10	7.6	0.9	0.0040	0.0948	0.0173	0.0004	0.0017	0.0001
SOx	0.6	0	0.0003	0.0075	0.0014	0.0003	0.0014	N/A
NOx	100	0	0.0520	1.2480	0.2278	0.0520	0.2278	N/A
VOC	5.5	0	0.0029	0.0686	0.0125	0.0029	0.0125	N/A
CO	84	0	0.0437	1.0483	0.1913	0.0437	0.1913	N/A
LEAD	0.0005	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A

COMPANY ACTUAL	
BEFORE CONTROLS	AFTER CONTROLS
0.0000	0.0000
0.0000	0.0000
0.0000	0.0000
0.0001	0.0001
0.0000	0.0000
0.0001	0.0001
0.0001	0.0001
0.0000	0.0000

Tinning Pot	Point Totals
& fuel use	

Hammond Air Quality Control Ordinance #3522 (as amended)

	POTENTIAL EMISSIONS						ALLOWABLE		COMPANY ACTUAL	
	BEFORE CONTROLS			AFTER CONTROLS					BEFORE	AFTER
POLLUTANT	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)	CONTROLS	CONTROLS
PM	0.0265	0.6348	0.1159	0.0026	0.0116	0.0002	0.0026	0.0116	0.0000	0.0000
PM10	0.0175	0.4188	0.0764	0.0017	0.0076	0.0002	0.0017	0.0076	0.0000	0.0000
SOx	0.0003	0.0075	0.0014	0.0003	0.0014	#VALUE!	0.0003	0.0014	0.0000	0.0000
NOx	0.0520	1.2480	0.2278	0.0520	0.2278	#VALUE!	0.0520	0.2278	0.0001	0.0001
VOC	0.0029	0.0686	0.0125	0.0029	0.0125	#VALUE!	0.0029	0.0125	0.0000	0.0000
CO	0.0437	1.0483	0.1913	0.0437	0.1913	#VALUE!	0.0437	0.1913	0.0001	0.0001
LEAD	0.0188	0.4500	0.0821	0.0019	0.0082	#VALUE!	0.0019	0.0082	0.0000	0.0000

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POINT ID:			Combined Varnish/Shellac Used for Field Coil Production and Armature/Stator Processes			MDR (gal/hr): 0.176			STACK ID (DIAM:HEIGHT): none			Two (2) Dip Tanks	
						YEARLY PROD (gal/yr): 0			FLOWRATE (ACFM): none			150 and 200 gallon	
CNTRL DEV:			None						Ts(°F): none				
			PERMITTED OPERATING HRS: 8760 hr/yr										
SCC NO. 4-02-003-10			POTENTIAL EMISSIONS						ALLOWABLE			COMPANY ACTUAL	
			BEFORE CONTROLS			AFTER CONTROLS						BEFORE	AFTER
POLLUTANT	EF(LB/T)	CE (%)	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)	(lbs/hr)	(TPY)	CONTROLS	CONTROLS	
PM	0.6	0	0.1056	2.5344	0.4625	0.1056	0.4625	N/A	0.1056	0.4625	0.0000	0.0000	
PM10	0.3	0	0.0528	1.2672	0.2313	0.0528	0.2313	N/A	0.0528	0.2313	0.0000	0.0000	
SOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A	0.0000	0.0000	0.0000	0.0000	
NOx	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A	0.0000	0.0000	0.0000	0.0000	
VOC	3.5	0	0.6160	14.7840	2.6981	0.6160	2.6981	N/A	0.6160	2.6981	0.0000	0.0000	
CO	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A	0.0000	0.0000	0.0000	0.0000	
LEAD	0	0	0.0000	0.0000	0.0000	0.0000	0.0000	N/A	0.0000	0.0000	0.0000	0.0000	

Maximum Design Rate based on varnish replacement (Dip Tanks) of < 40 gallons in any week  
 Yearly Production based on actual purchases of 55 gallon drums (777 Supercure)  
 Two (2) Dip Tanks -150 and 200 gallon capacities

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Plant Totals			Hammond Air Quality Control Ordinance #3522 (as amended)									
POLLUTANT	POTENTIAL EMISSIONS						ALLOWABLE		COMPANY ACTUAL			
	BEFORE CONTROLS			AFTER CONTROLS			(lbs/hr)	(TPY)	BEFORE CONTROLS	AFTER CONTROLS		
	(lbs/hr)	(lbs/day)	(TPY)	(lbs/hr)	(TPY)	(gr/dscf)						
PM	0.7470	17.9279	3.2718	0.7232	3.1676	#VALUE!	0.7232	3.1676	0.0041	0.0040		
PM10	0.6852	16.4447	3.0012	0.6695	2.9324	#VALUE!	0.6695	2.9324	0.0041	0.0040		
SOx	0.1113	2.6713	0.4875	0.1113	0.4875	#VALUE!	0.1113	0.4875	0.0092	0.0092		
NOx	0.4318	10.3628	1.8912	0.4318	1.8912	#VALUE!	0.4318	1.8912	0.0032	0.0032		
VOC	0.6661	15.9853	2.9173	0.6661	2.9173	#VALUE!	0.6661	2.9173	0.0006	0.0006		
CO	0.3591	8.6174	1.5727	0.3591	1.5727	#VALUE!	0.3591	1.5727	0.0024	0.0024		
LEAD	0.0188	0.4501	0.0821	0.0019	0.0082	#VALUE!	0.0019	0.0082	0.0000	0.0000		